

AMENDMENTS TO THE SPECIFICATION

Please replace the first paragraph beginning on page 7 (as amended in the Reply filed on January 5, 2006) with the following replacement paragraph:

As shown in Fig. 1, the second ply 18 is provided along the first ply 17 from the inside of the overlapping portion 24. More specifically, the second ply 18 is provided in an insertion state in the overlapping portion 24. The second ply 18 is extended along the first ply 17 by a predetermined length and is formed in a region from the sidewall 12 to the shoulder 16. A minimum height h_2 of the second ply 18 is set to be 30% of the height H of the first ply 17 in the present embodiment. Indeed, it is sufficient that the dimension h_2 has a relationship of $h_2 \geq 0.08H$. The dimension h_2 is preferably 12% to 35% of the dimension H and more preferably 20% to 35% of the dimension H .